# Review: Alloy steel (properties and it is industrial)

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Abstract: The following sheet provides an explanation of the three categories into which these steels are separated. Because iron alloys, such as steel and cast iron, are widely used in the industry, we can appreciate the significance of this objective in life. Iron ore, which is hard and brittle and has a tendency to combine with other elements, especially carbon, is found in nature. Iron is a very soft and flexible element. The most used and recycled metal on the planet is steel. These carbon steels come in different forms and alloys, ranging from high-temperature stainless steels to plain carbon products, and offer a variety of properties to meet a wide range of applications. The combination of this metal's great strength and reasonably cheap cost of production has also led to the widespread use of this metal material in innumerable goods.

#### Keyword: industrial, Alloy steel

# **1-1-Introduction**

Technically, every steel is an alloy, but not all of them have the "alloy steel" designation. To be called alloy steel, other elements must be intentionally added to the iron and carbon composition. A small percentage of alloying elements typically, no more than 5% is added to the mix, and these metals can improve corrosion resistance, machinability, and many other properties.

# 1-2-Alloy steel

is a class of steel that, in addition to carbon, is alloyed with other elements, ranging from 1 wt.% to 50 wt.%, which are used to enhance the material's various properties [1]. These elements commonly include manganese, nickel, chromium, molybdenum, vanadium, silicon, and boron. Less common elements include aluminium, cobalt, copper, cerium, niobium, titanium, tungsten, tin, zinc, lead, and zirconium. Alloy steels are workhorses of many industries because of their low cost, extensive availability, ease of processing, and mechanical properties.



# **1-3-Types of alloy steel**

There are multiple subcategories of alloy steel. These include:

- Low-alloy steel
- High-strength low alloy (HSLA) steel
- High-alloy steel
- Stainless steel
- Micro alloyed steel
- Advanced high-strength steel (AHSS)

- Maraging steel
- Tool steel

Low alloy steels generally contain less than 8 wt.% non-iron elements, whereas high-alloy steels contain more than 8 wt.% non-iron elements [2]. Both typically have superior mechanical properties in comparison to carbon steels [3].

## 1-4-difference between high and low alloy

high alloy is any steel with alloying elements (not including carbon or iron) that make up more than 8% of its composition. These alloys are less common, because most steel only dedicates a few percent to the additional elements. Stainless steel is the most popular high alloy, with at least 10.5% chromium by mass. This ratio gives stainless steel more corrosion resistance, with a coating of chromium oxide to slow down rusting. Meanwhile, low alloy steel is only modified slightly with other elements, which provide subtle advantages in hardenability, strength, and free-machining. By lowering the carbon content to around 0.2%, the low alloy steel will retain its strength and boast improved formability.

#### 1-5-Properties of alloy steel

Alloy steels can contain a wide variety of elements, each of which can enhance various properties of the material, such as mechanical thermal and corrosion resistance. Elements added in low quantities of less than around 5 wt.% tend to improve mechanical properties, for example increasing hardenability and strength, whereas larger additions of up to 20 wt.% increase corrosion resistance and stability at high or low temperatures [2]. The effects of adding various elements to steel, along with the typical amounts in weight fraction, isomerized in the table below [2].

Element and Symbol	wt. %	Function
Aluminium Al	0.95–1.30	Alloying element in nitriding steels
Boron B	0.001-0.003	Improves hardenability
Copper Cu	0.1–0.4	Corrosion resistance
Molybdenum Mo	0.2–0.5	Inhibits grain growth
Silicon Si	0.2–0.7	Increases strength and hardenability
SulfurS	0.08–0.15	Improves machinability (free-machining steel properties)
Vanadium V	0.15	Increases strength while maintaining ductility, promotes fine structure

Alloy steel has some of its properties better than carbon steel .they are as follows

- -tensile strength
- -hardness
- -toughness
- -wear resistance
- -creep
- -high temperture resistance

#### International Journal of Academic and Applied Research (IJAAR) ISSN: 2643-9603 Vol. 8 Issue 2 February - 2024, Pages: 25-28

Overall, in comparison to carbon steels, alloy steels can exhibit increased strength, ductility and toughness. The disadvantages, however, are that alloy steels usually have lower machinability, weldability and formability

## 1-6-Production & processing

The alloying and processing methods for alloy steel depend on the desired result. The required combination of elements is first melted together in a furnace at over 1600°C for 8 to 12 hours. The steel is then annealed at over 500°C in order to remove impurities and to alter the physical and chemical properties [4]. Next, mill scale (a mixture of iron oxides), which results from the annealing process, is removed from the surface of the steel with hydrofluoric acid before repeating the annealing and descaling process. Finally, the steel is melted and cast into for rolling and shaping into the final form.

#### **1-7-Applications & examples**

As the term alloy steel encompasses numerous types of steel, its application area is broad. Low alloy steels are used in a wide range of industries due to their extreme strength, machinability, cost-effectiveness and availability. They are found in military vehicles, construction equipment, ships, pipelines, pressure vessels oil drilling platforms and in structural components. Examples include HY80 and HY100. High-alloy steels can be expensive to manufacture and difficult to process. Nevertheless, their superior hardness, toughness and corrosion resistance make them ideal for structural components, automotive applications, chemical processing and power generating equipment.



#### Conclusion

These steels contain layers of ferrite and Fe31, as seen in the background, which together make up a background of 100%. pearly-lite. The inconsistent nature of tool steels with regard to various parts is caused by these layers, which are at times compact and at other times widely spaced. They exist in various forms. Hard pearlite that breaks the phase in these steels prevents operations and workability, and the only way to produce parts with 0.8% carbon is by casting; these parts are used to make metal-cutting tools and transportation components. Railways are gear-driven vehicles. Steel with a carbon content of 0.2% to 0.6% is typically used for boilers, trains, and building infrastructure, while steel with a carbon content of 0.6 to 1.5% is used for other industrial tools. Steel with a carbon content of 0.2% is typically used to make wires, pipes, and sheets. Buildings, home appliances, railroads, and other infrastructure projects all make extensive use of steel. The majority of large contemporary buildings, including.

#### References

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